TOX®-Presses

- TOX®-FinePress
- C-Frame Presses
- Column Presses
No matter whether you need manual workstations, automated C-frame presses, 2- or 4-column presses – the TOX®-Presses are perfect for your application. Used for clinching, punching, coining, pressing or bending – our presses provide highest flexibility.

Our press systems can be combined to automated solutions for your production.

### Modular design

Even in the selection of a standard press, you have numerous possibilities to individualize your press. The modular design principle provides an uncomplicated realization. Customized presses are possible, meeting exactly your requirements concerning dimension and function.

### Typical applications

- Clinching, TOX®-sheet metal joining
- Riveting, Crimping, Flaring
- Punching, Piercing
- Clamping, Tensioning, Peening
- Assembling, Press-fitting, Mounting
- Inserting, Insertion of function elements
- Coining, Marking, Stamping
- Pressing, Compressing

### Tooling

- Clinching tools
- Pressing and form pierce tools
- Punching tools
Drives

- Pneumohydraulic drives TOX®-Powerpackage
- Electromechanical drives TOX®-ElectricDrive
- TOX®-Hydraulic Cylinder with external pressure intensifier

Press frames

- C-Frames
- 2-column
- 4-column

C-Frames available in welded or cast construction

Controls

- 1-hand start
- 2-hand controls
- 2-hand safety controls with PLC
- Foot pedal controls
- External pulse controls

Base frames

- Welded construction
- Sheet metal construction
- Aluminum framing
- Any size
Supplementary components for press safety, process monitoring and plant integration

**TOX®-Safety Guard Enclosures**
- Aluminum or steel framing
- Perforated sheet
- Polycarbonate

**Light curtain**
- Protective guard
- Presence detection

**Safety guard doors**
- Lifting door
- Roller shutter

**TOX®-Restraint Device**
- Bracket variant
- Rod variant

**TOX®-Safety Equipment CLX**
- Part of the foot pedal control
- For 2-hand controls instead of a safety guard enclosure
Complete system solutions from one source!

**Piecepart handling**
- Slide table
- Index table
- Shuttle
- Pick and place
- Robot systems

**TOX®-Pressing Monitor**
Monitoring of processes with
- window technique
- envelopes

Many applications
- Multi-channel evaluation
- Bus interface
- Data backup

**TOX®-Accessories**
TOX®-Target Feature for exact positioning
- Couplings ZWK
- Sensors for
  - distance
  - force
  - pressure
TOX®-FinePress – noticeable quality
The benchtop presses for your success!

The TOX®-FinePress program is perfect for high quality production with low budget investment. Available as toggle presses, rack and pinion presses, pneumatic presses with manual approach and pure pneumatic presses, these benchtop presses are suitable for most manual workplaces.

Values
+ best price/performance ratio
+ ample accessories
+ precise linear ram guide
+ smooth operation
+ pressing monitor can be connected
+ side grip can be rotated by 360°

Guide quality – the heart of our system and your guarantee for best results.
• Minimum friction design guarantees process repeatability
• Requires no adjustment of guide rail preload

Counter
• electrical (battery) or pneumatic
• 8-digit display

Return stroke lock
• for Toggle and Rack and Pinion Presses

Slide table
• Integrated dampening
• For all presses up to 150 kN

Tool fixture ZA
• 3 in 1 solution for cylindrical clamping shank with or without thread or with set screw mount

Tool fixture ZAK with force sensor

Potentiometer travel measurement ZW
• Easy mounting to return stroke lock and press head
TOX®-FinePress – Small press programm 2 – 57 kN
The right size for every application

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| Rack and Pinion Presses ZF | | |
|---------------------------|-------------------------------------------------|
| Constant press force | Minimum effort at hand lever | High press forces |

| Pneumatic Presses PF | | |
|----------------------|-------------------------------------------------|
| Multi-stage-pneumatic | Stroke adjustment as standard | position or travel sensor (optional) |

| Pneumatic Presses with manual approach PFH | | |
|-------------------------------------------|-------------------------------------------------|
| Hand-lever toggle mechanism for approach stroke | Pneumatic power stroke | In compliance with the EC type examination certificate |

CAD data online: www.tox-cad.com
TOX®-Press Programme: customized components
Force capacity from 2 to 2000 kN

TOX®-C-Frame Benchtop Presses

Series MC
The height-adjustable tool area makes this series extremely flexible. That’s what counts when used as benchtop machine and for integration in special machines, transfer devices and production lines.

Series MCC
Most compact, solid and cost effective cast construction. Ideal as single press or in combination with feeding or tool changing systems. Optional ram guide plate with coupling and table bores.

Series CEB/CMB
Due to solid steel parts, a flexible use of this frame is possible. The standardized attachment parts make it possible to use it as machine, robot or stationary frame.

TOX®-C-Frame Presses

Series CEB
Due to solid steel parts, a flexible use of this frame is possible. The standardized attachment parts make it possible to use it as machine, robot or stationary frame.

Series CEU
Stable welded construction with only little deflection, optimal flexibility in application. The press bed is continuously height-adjustable and dismountable.

Series CEC
The solid cast construction with large throat depth results in a highly versatile all-round press.

Series CEJ
Flexible modular system. Here it is possible to combine all drives and tool geometries.
TOX®-C-Frame Press
Series PC
The welded and stress-relieved press frame is extremely stable and has a very low level of deflection.

TOX®-2-Column Press
Series MB/MBG
High loading capacity combined with minimal dimensions – this principle can be optimally realized in the 2-column presses. Compact 2-plate construction.

TOX®-4-Column Press
Series MA/MAG
Optimal load distribution over the entire clamping surface, minimal centric deflection: These are some of the performance features of the tried-and-tested 4-column press: e.g. with anti-torsion tool holding fixture or with 4-column ram guide.
Only when the machine is optimally adapted to the manufacturing needs the required efficiency and the desired rationalization effect can be achieved. This is enabled by a well thought out control, which is very easy and safe to operate, and yet provides a multitude of functions. Select the TOX®-Control suitable for your press from the comprehensive TOX®-Standard range: type-tested, CE-compliant.

### Basic components of the TOX®-Controls

- 1-hand start
- 2-hand controls
- 2-hand safety controls with PLC
- Foot pedal controls
- External pulse controls

### Operating-Panel (Touchscreen)

- Process monitoring
- Light curtains
- Lift guards and rolling guards
- Sensor technology and much more

See brochure “TOX®-Controls” for detailed information
Application examples

4-column press series MAG:
Punching press with pneumohydraulic drive TOX®-Powerpackage, including workpiece holding fixture, transfer unit and scrap belt

C-frame press series CMB with TOX®-ElectricDrive

4-column press series MAG:
Riveting press with 16 rivet toolsystem, pneumohydraulic drive TOX®-Powerpackage and transfer unit
Our Worldwide Sales and Service Network

Subject to technical modifications.

TOX® PRESSOTECHNIK GmbH & Co. KG
Riedstrasse 4
D-88250 Weingarten

Find your local contact at:
www.tox-pressotechnik.com

TOX® PRESSOTECHNIK L.L.C.
4250 Weaver Parkway
Warrenville, IL 60555 (USA)

Product Range

- TOX®-Powerpackage
- TOX®-ElectricDrive
- TOX®-PowerKurver
- TOX®-FinePress
- TOX®-Presses
- TOX®-Tongs
- TOX®-Controls
- TOX®-Monitoring
- TOX®-Joining-Systems
- TOX®-Punching
- TOX®-Coining
- TOX®-Press-Fitting
- TOX®-Production Systems

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